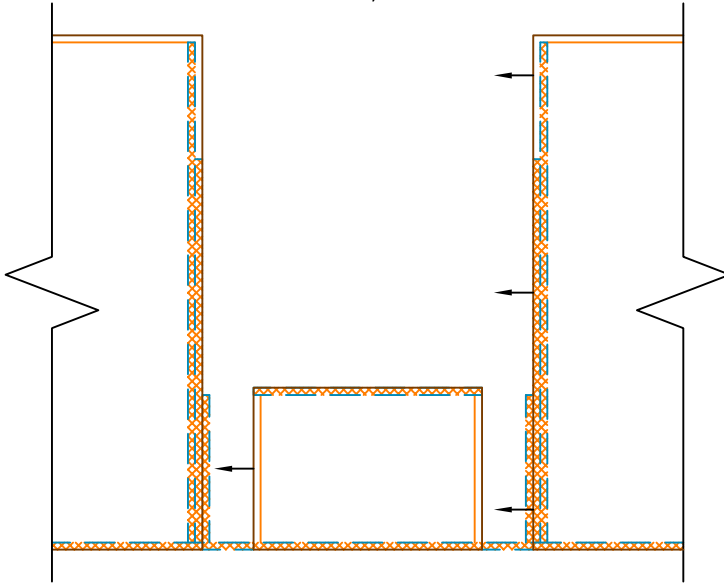


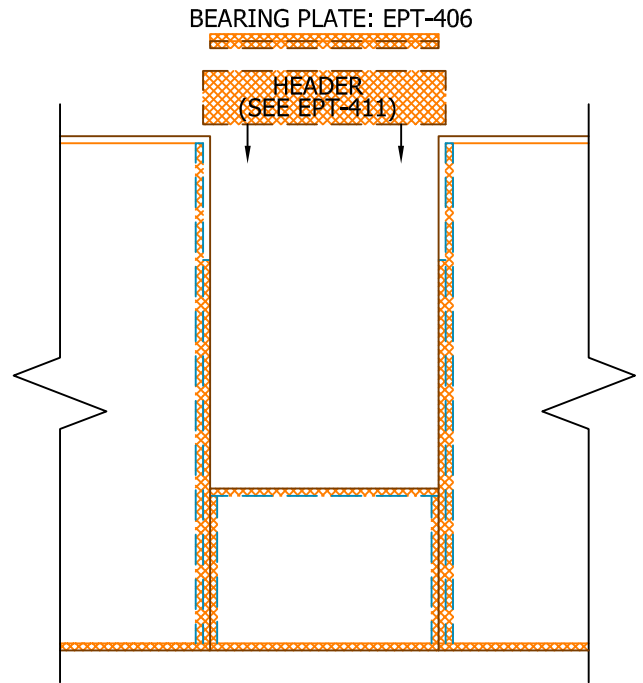
STEP #1:

1. PRE-DRILL ELECTRICAL CHASES PER EPT-106.
2. INSTALL KINGS, TRIMMERS, & NAILERS INTO SIP USING (2) 3/8" BEADS OF SEALANT PER EPT-103 AT ALL INTERFACES (LUMBER TO LUMBER AND LUMBER TO SIP).
3. ASSEMBLE SIPS ON THE GROUND AND LIFT INTO PLACE OR ASSEMBLE VERTICALLY, ONE PIECE AT A TIME.



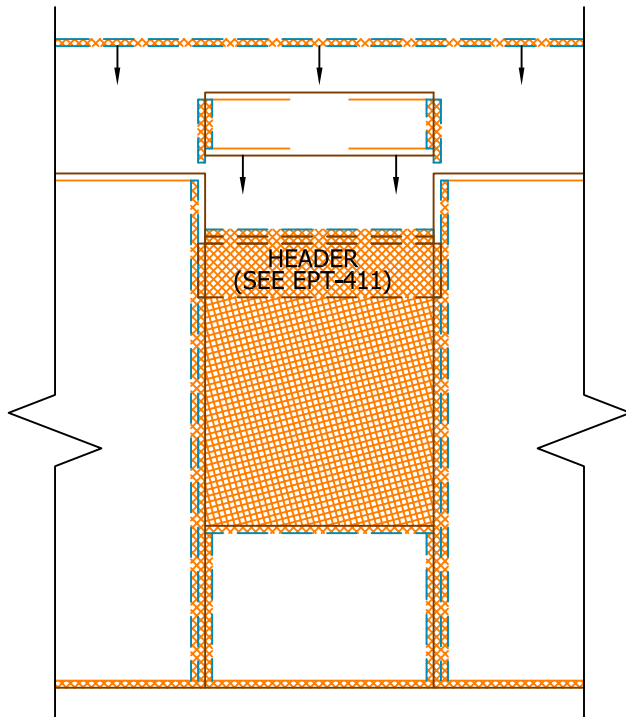
STEP #2:

1. CUT HEADER TO LENGTH FROM FACE OF KING TO FACE OF KING. (SEE EPT-411 FOR ASSEMBLIES).
2. DROP HEADER IN FROM ABOVE.
3. INSTALL ASSEMBLED BEARING PLATE TO TOP OF HEADER PER EPT-406.



STEP #3:

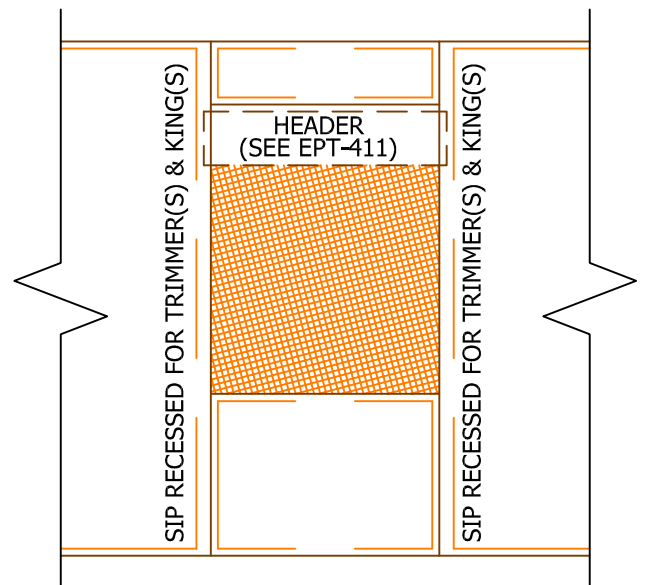
1. DROP FILLER SIP FROM ABOVE.
2. INSTALL CONTINUOUS TOP PLATE ACROSS SIP JOINTS.



N.T.S.

NOTES:

1. ALL NAILING PER EPT-100S
2. FOAM EDGE OF SIPS WILL BE RECESSED AT FACTORY TO RECEIVE LUMBER PER SIP SHOP DRAWINGS.
3. FUR OUT EACH SIDE OF HEADER AFTER INSTALLATION.



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EPT-408

**HEADER AT TOP OF OPENING
ASSEMBLY SEQUENCE**